



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4273-042
Job Sheet 167842



Part No: D4273-042

Job Qty: 1 ea

Part Name: Basket Base Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/25/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Large Fab2		17-12-19
100	Large Fab	1 pcs	12/23/17	12/23/17	0.00	31.15	Large Fab 1		17-12-19
110	QC	1 pcs	12/23/17	12/23/17	0.00	0.00	QC9		17-12-19
120	QC	1 pcs	12/23/17	12/23/17	0.00	0.00	QC5		17-12-19
125	HandFinish	1 pcs	12/23/17	12/23/17	0.00	0.40	HandFinish2		17-12-19
130	Powdercoat	1 pcs	12/25/17	12/25/17	0.00	0.67	Powdercoat2		17-12-19
140	QC	1 pcs	12/25/17	12/25/17	0.00	0.00	QC3		18-01-10
150	Packaging	1 pcs	12/25/17	12/25/17	0.00	0.00	Packaging3		18-01-10
160	QC21-SA	1 Ea	12/25/17	12/25/17	0.00	0.00	QC21		18-01-10

Part Op 100 - 1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4273, NEED Descriptions: TO WELDED AFTHET MESH IS INSTALL) weld as per dwg D4273 using DT9610A 2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends (D4279-5/-9)

130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

M 138468. START: 2.30 OHT: 3.50 FINISH: 2.45

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005842	2	111	0	0
	D3913-1 5002297	1	13	0	0
	D3913-15 5014390	1	9	0	0
	D3913-3 5002108	1	16	0	0
	D3913-9 5010881	1	7	0	0
	Sol 8209 x2 D3916-5 5012292 (12)	3	17	0	0
	D4016-1 5009181	3	10	0	0
	D4017-7 5004770	3	52	0	0
	D4021-1 5010955	3	24	0	0
	D4277-19 164070	1	5	0	0
	D4277-3 164571	1	6	0	0
	D4277-5 5001970	2	8	0	0
	D4277-9 5006580	1	6	0	0
	D4278-041 5014920	1	3	0	0
	D4278-045 5011234	2	2	0	0
	D4278-047 5017339	1	3	0	0
	S005862 D4279-5 160705	1	14	0	0
	D4279-7 164265	2	17	0	0
	D4279-9 5024968	1	2	0	0
	D4306-044 164336	1	7	0	0
	D4306-045 164515	1	9	0	0

D4306-1	5013123	1	12	0	0
D4672-1	5005866	2	52	0	0
M304EX0.75-16F		32	603	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S025290



Basket Base Assembly, RH

PART NO: D4273-042

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/19/17

Job No: 167842

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com